

Parts List for Quick Draw®, Quick Draw 90® and Quick Draw® Flex Kits

CAT NO.	UPC NO.	DESCRIPTION	HOLE SIZE				KIT CAT./UPC NO.											
			CONDUIT & PIPE SIZE	ACTUAL			7704SB/	7706SB/	7804E/	7804ESB/	7804ISO/	7804SB/	7806SB/	7904E/	7904ESB/	7904ISO/	7904SB/	7906SB/
				Ø INCH	Ø MM		10475	10476	34291	35611	35614	34292	34293	34299	35615	35616	33794	34300
PUNCHES AND DIES	721-1/2	31756	1/2" Conduit Size Slug-Buster® Punch	1/2"	7/8	0.885	22.5	✓		✓			✓		✓			✓
	14722	14722	1/2" Conduit Size Die					✓		✓			✓		✓			✓
	721-3/4	31757	3/4" Conduit Size Slug-Buster® Punch	3/4"	—	1.115	28.3	✓					✓					✓
	124AV	06972	3/4" Conduit Size Die					✓					✓					✓
	721-1	31758	1" Conduit Size Slug-Buster® Punch	1"	—	1.362	34.6	✓					✓					✓
	126AV	04011	1" Conduit Size Die					✓					✓					✓
	721-1-1/4	31759	1-1/4" Conduit Size Slug-Buster® Punch	1-1/4"	1-11/16	1.701	43.2	✓					✓					✓
	128AV	04013	1-1/4" Conduit Size Die					✓					✓					✓
	721-1-1/2	31760	1-1/2" Conduit Size Slug-Buster® Punch	1-1/2"	1-15/16	1.951	49.6	✓					✓					✓
	440AV	04061	1-1/2" Conduit Size Die					✓					✓					✓
	721-2	31761	2" Conduit Size Slug-Buster® Punch	2"	2-3/8	2.416	61.5	✓					✓					✓
	442AV	04063	2" Conduit Size Die					✓					✓					✓
	31969	31969	Pg-9 Slug-Buster® Punch	—	—	0.598	15.2			✓					✓			
	32002	32002	Pg-9 Die							✓					✓			
	31970	31970	Pg-11 Slug-Buster® Punch	—	—	0.732	18.6			✓					✓			
	32003	32003	Pg-11 Die							✓					✓			
	31971	31971	Pg-13 Slug-Buster® Punch	—	—	0.803	20.4			✓	✓				✓	✓		
	32004	32004	Pg-13 Die							✓	✓				✓	✓		
	31973	31973	Pg-21 Slug-Buster® Punch	3/4"	—	1.115	28.3			✓					✓			
	32006	32006	Pg-21 Die							✓					✓			
	36284	36284	30.5 mm Slug-Buster® Punch	—	1-7/32	1.210	30.5			✓					✓			
	36279	36279	30.5 mm Die							✓					✓			
	35163	35163	ISO-16 Slug-Buster® Punch	—	—	0.638	16.2				✓							
	35162	35162	ISO-16 Die								✓					✓		
	35165	35165	ISO-25 Slug-Buster® Punch	—	1	1.000	25.4				✓							
	35164	35164	ISO-25 Die								✓					✓		
	35169	35169	ISO-32 Slug-Buster® Punch	—	—	1.280	32.5				✓							
	35168	35168	ISO-32 Die								✓					✓		
	35158	35158	ISO-40 Slug-Buster® Punch	—	—	1.595	40.5				✓							
	35159	35159	ISO-40 Die								✓					✓		
	34288	34288	Quick Draw® Hydraulic Punch Driver						✓	✓	✓	✓	✓					
	33786	33786	Quick Draw 90® Hydraulic Punch Driver											✓	✓	✓	✓	✓
DRAW STUDS AND MISC.	10383	10383	Quick Draw® Flex Driver				✓	✓										
	1614SS	30043	Draw Stud - 3/8" x 2-13/16"				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	31872	31872	Draw Stud - 3/4" x 4-1/8"				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	1924AA	03248	Spacer - Short				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	33967	33967	Stud Adapter - 3/8"				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	35202	35202	Plastic Case						✓	✓				✓	✓	✓		
	34983	34983	Plastic Case									✓	✓				✓	✓
	10391	10391	Plastic Case				✓	✓										

Replacement Draw Studs for Hydraulic Drivers

Replacement Draw Stud Selection Guide

Refer to the **ACTUAL SIZE PICTURES** and information below when ordering a replacement draw stud.

Sizes given are diameter X length.



33967 (Adapter) – 3/4" (19 mm)
x 3/8" (9.5 mm) internal



60167 (Adapter) – 3/4" (19 mm)
x 1/2" (12.7 mm) internal



60114 (Adapter) – 3/4" (19 mm)
x 1/4" (6.35 mm) internal



1557AA – 1-1/8" (28.6 mm) x 3" (76 mm)



1557SS – 1/8" (28.6 mm) x 2.65" (67 mm)
Use With Slug Splitter® Punches



1614SS – 3/8" (9.5 mm)
x 2-13/16" (71 mm)



20963 – 3/8" (9.5 mm)
to 3/4" (19.0 mm)
x 4.8" (122 mm)



2113B – 3/4" (19.0 mm)
x 5.38" (137 mm)



7212AA1 – 1-3/8" (35 mm) x 2.65" (67 mm)
Use with 746



7212AA2 – 1-3/8" (35 mm) x 2.48" (63 mm)
Use with LS100

KNOCKOUT ACCESSORIES USAGE

Standard Threaded Punches

				LS100				746 RAM				LS50 / QUICK DRAW						
	SIZE	PUNCH	DIE	CAPACITY	DRAW STUD	SPACER	SLEEVE	CAPACITY	DRAW STUD	SPACER	SLEEVE	CAPACITY	DRAW STUD	SPACER	SLEEVE			
MILD STEEL	1/2"	1/2"	14722P	10 GA	20963	1924AA	—	10 GA	20963	1924AA	—	10 GA	1614SSP	1924AA	33967			
	3/4"	3/4"	124AVP		2113B	—			2113B				—		31872	—		
	1-7/32"	1-7/32"	36278															
	1"	1"	126AVP															
	1-1/4"	1-1/4"	128AVP															
	1-1/2"	1-1/2"	440AVP															
	2"	2"	442AVP															
	2-1/2"	2-1/2"	1430AV															
	3"	3"	1432AV															
3-1/2"	3-1/2"	2981AV	1557AA	1557AA	NOT RATED													
4"	4"	2983AV																
STAINLESS STEEL	1/2"	28154	28155	10 GA	29451	—	—	10 GA	29451	1924AA	—	10 GA	29451	1924AA	—			
	3/4"	28156	28157		29452	1924AA			29452				—			29452	1924AA	—
	1-7/32"	36490	36489															
	1"	28158	28159															
	1-1/4"	28160	28161															
	1-1/2"	28162	28163															
	2"	28165	28166															
	2-1/2"	00622	00626															
	3"	00623	00627															
	3-1/2"	00624	00629															
	4"	00625	00630	12 GA														

SPEED PUNCH® Punches

					LS100			746 RAM			LS50 / QUICK DRAW		
	SIZE	PUNCH	DIE	SPEED LOCK	CAPACITY	DRAW STUD	SLEEVE	CAPACITY	DRAW STUD	SLEEVE	CAPACITY	DRAW STUD	
MILD STEEL	1/2"	7212SP-1/2P	7212SP-1/2D	SP-LOCK2	10 GA	7214SP13	—	10 GA	7212SP13	—	10 GA	7212SP14	
	3/4"	7212SP-3/4P	7212SP-3/4D	SP-LOCK		7212SP12			7212SP12			7212SP11	
	1-7/32"	7212SP-1-7/32P	7212SP-1-7/32D										
	1"	7212SP-1P	7212SP-1D										
	1-1/4"	7212SP-1-1/4P	7212SP-1-1/4D										
	1-1/2"	7212SP-1-1/2P	7212SP-1-1/2D										
	2"	7212SP-2P	7212SP-2D										
	2-1/2"	7212SP-2-1/2P	7212SP-2-1/2D										
	3"	7212SP-3P	7212SP-3D										
	3-1/2"	7212SP-3-1/2P	7212SP-3-1/2D	7212AA2		7212AA1	NOT RATED						
4"	7212SP-4P	7212SP-4D											
STAINLESS STEEL	1/2"	745SP-1/2P	745SP-1/2D	SP-LOCK2	12 GA	7217SP22	—	10 GA	7212SP22	—	12 GA	7212SP14	
	3/4"	745SP-3/4P	745SP-3/4D	SP-LOCK	10 GA	7212SP21			7212SP21		7212SP21	10 GA	7212SP23
	1-7/32"	745SP-1-7/32P	745SP-1-7/32D										
	1"	745SP-1P	745SP-1D										
	1-1/4"	745SP-1-1/4P	745SP-1-1/4D										
	1-1/2"	745SP-1/2P	745SP-1/2D										
	2"	745SP-2P	745SP-2D									NOT RATED	