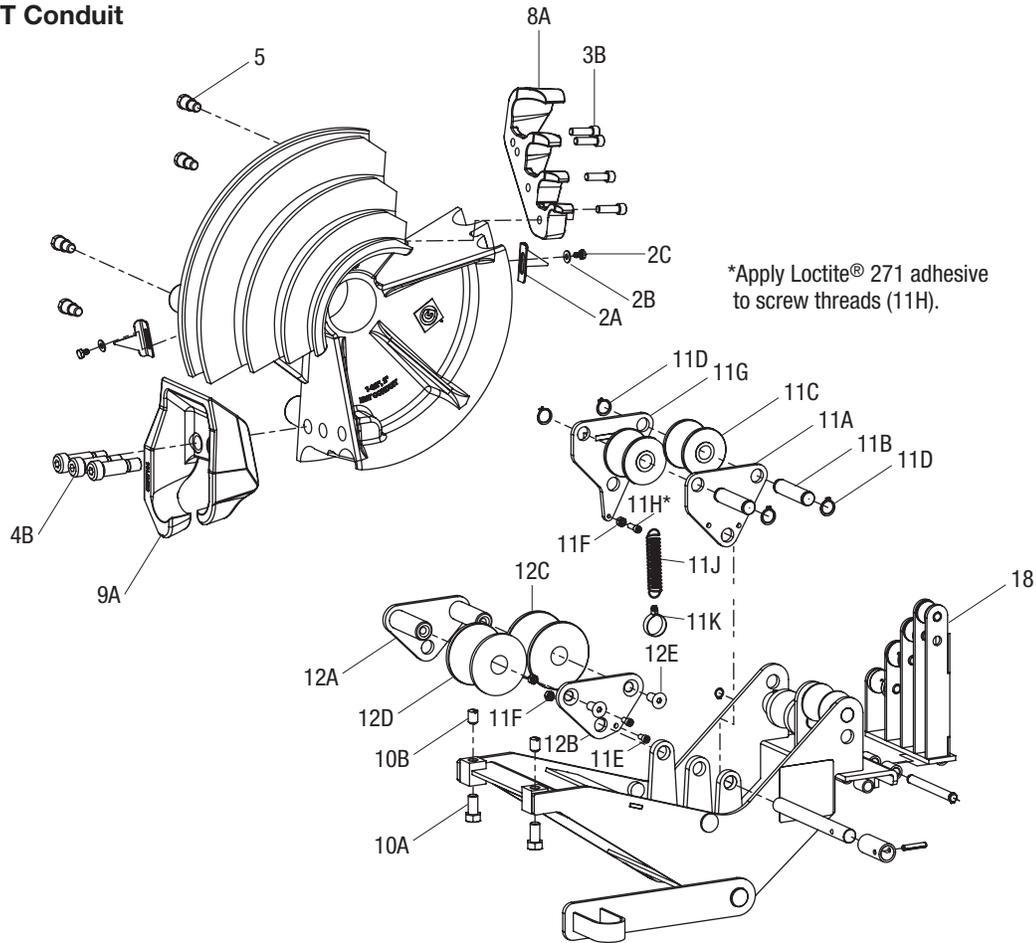


Bending Shoes and Roller Supports (cont'd)
23803 BENDING SHOE AND ROLLER SUPPORT (555C)
1/2" to 2" EMT Conduit


*Apply Loctite® 271 adhesive to screw threads (11H).

Key	Part No.	Description	Qty
	52066931	Shoe unit, 1/2"-2" EMT	1
	52066932	Bridge unit, 1/2"-2" EMT	1
2	52065278	Pointer kit (includes one each 2A-2C)	
2A		Point.....	2
2B		Washer, 1/4" standard	2
2C		Screw, 1/4-20 x 3/8 hex hd cap.....	2
8	52065321	Hook kit, 1/2"-1-1/4" EMT	
8A		Hook, 1/2"-1-1/4" EMT	1
3B		Screw, 3/8-16 x 1-1/4 skt hd cap	4
9	52065322	Hook kit, 1-1/2"-2" EMT	
9A		Hook, 1-1/2"-2" EMT.....	1
4B		Shoulder screw, ø.75 x 1.50 x 5/8-11 ...	3
5	52066933	Drive pin.....	4
10	52065273	Screw kit (includes one each 10A-10B)	
10A		Screw, 1/2-13 x 1 hex hd cap.....	2
10B		Screw, 1/2-13 x 3/4 slotted set.....	2

Key	Part No.	Description	Qty
11	52065274	Roller kit, 1-1/2" EMT	
11A		Pivot plate	1
11B		Pin, 1-1/2" EMT roller	2
11C		Roller, 1-1/2" EMT.....	2
11D		Retaining ring, Truarc #5160 EX	4
11F		Hex nut, 1/4-20.....	1
11G		Pivot plate, rear.....	1
11H		Screw, 1/4-20 x 3/4 skt hd cap.....	1
11J		Spring, extension	1
11K		Clamp, loop type	1
12	52065275	Roller kit, 2" EMT	
12A		Support weldment, 2" EMT	1
12B		Plate, 2" EMT	1
12C		Roller, 2" EMT back (larger OD)	1
12D		Roller, 2" EMT front (smaller OD)	1
12E		Screw, 7/16-14 x 1 flat hd cap.....	2
11E		Screw, 1/4-20 x 1/2 skt hd cap.....	2
11F		Hex nut, 1/4-20.....	2
18	52066934	Roller support, 1/2"-1-1/4" EMT	1