

TQD/TMQD Breaker Mounting Kit: TMTQD2

Instructions for the Installation of TQD/TMQD Breaker Mounting Kit 1PH Meter Modules (2 Pole Breakers)

CONTENTS:

- (1) TMQD FLAT INSULATOR
- (1) #8-32 X 2.91 SELF THREADING SCREW
- (2) TQD COPPER SPACERS
- (1) TQD PLASTIC SPACER

DANGER: HAZARD OF ELECTRICAL SHOCK OR BURN. TURN OFF THE INCOMING POWER BEFORE WORKING ON THIS EQUIPMENT

INSTALLATION INSTRUCTIONS FOR TYPE TQD BREAKERS: (SEE REVERSE SIDE FOR TMQD BREAKERS)

- Turn off power ahead of this device before installing breakers.
- Gently tap one (1) TQD plastic spacer into hole on bottom of load (OFF) end of circuit breaker. Plastic spacer is serrated for a press fit.
- If necessary, remove and discard the lugs from the line (ON) end of the circuit breaker.
- Remove 1/4" hex nuts and washers from the circuit breaker mounting studs.
- Position circuit breaker over mounting studs as shown in Fig.1. Assemble, but do not tighten two (2) 1/4" nuts with washers onto the mounting studs.
- Install and tighten one (1) #8-32 screw through load end of breaker case into metal support bracket below.
- 7. Torque the two (2) 1/4" nuts previously assembled to 50-60 lb.-in. (5.6-6.8 N-m).

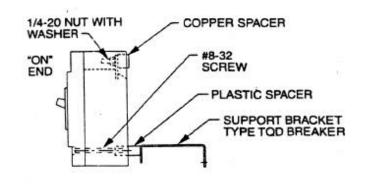


Fig. 1 TQD Breaker Installation

INSTALLATION INSTRUCTIONS FOR TYPE TMQD BREAKERS:

- 1. Turn off power ahead of this device before installing breakers.
- Discard the flat insulator supplied with the circuit breaker.
- If necessary, remove and discard the lugs from the line (ON) end of the circuit breaker.
- 4. Install the flat insulator from this kit over support bracket as shown in Fig. 2. The insulator has a self-adhesive backing, remove paper backing before installing.
- Remove 1/4" hex nuts and washers from the circuit breaker mounting studs. Remove and discard the copper spacers from the mounting studs.
- Install two (2) new 11/16" long copper spacers from this kit over the 1/4" studs.
- 7. Rotate 180° only the bracket shaped as shown in Fig. 2. Also, remove twistout in cover per Fig. 3 at each breaker location.
- Position circuit breaker over mounting studs as shown in Fig.2. Assemble, but do not tighten two (2) 1/4" nuts with washers onto the mounting studs.
- 9. Install and tighten one (1) #8-32 screw through load end of breaker case into metal support bracket below.
- 10. Torque the two (2) 1/4" nuts previously assembled to 50-60 lb.-in. (*f*.6-6.8 N-m).

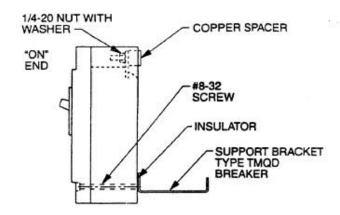


Fig. 2 TMQD Breaker Installation

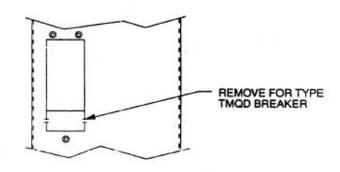


Fig. 3 Twistout Illustration

