



**NEW**

**VARI-BIT®** STEP DRILL BIT

**POWERDRIVE™**

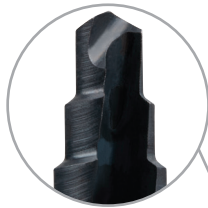
**2X LONGER LIFE\***

**50% FASTER STARTS\*\***

## THE NEXT STEP IN STEP DRILL BITS

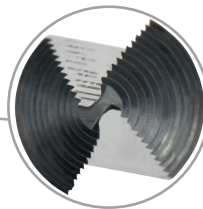
### ALWAYS KNOW WHEN TO STOP

Easy-to-read hole sizes are laser engraved to last the life of the bit



### STARTS ON CONTACT WITH NO WALKING

PowerDrive™ tip is precision ground, starts on contact with no walking

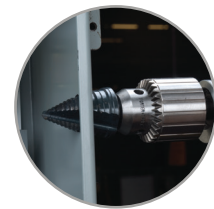


### PRECISE, BURR-FREE HOLES

Dual-flute cutting edges deliver clean, round holes

### NO SLIP SHANK READY FOR IMPACT

Optimized for use on standard or impact drills



### EASILY DRILL A WIDE RANGE OF MATERIALS

Ideal for drilling steel, sheet metal, ducts, stainless, aluminum, copper, brass, plastics and abrasives



\* vs. LENOX prior generation in 1/16" 1008 steel

\*\* vs. LENOX prior generation VB1 through VB8 in 1/16" 1008 steel



# VARI-BIT® STEP DRILL BIT

## APPLICATION



| ITEM #    | HOLE SIZES                                                                  |                                                                     | # OF HOLES | SHANK SIZE |     | SHANK TYPE   | 2X LONGER LIFE* | 50% FASTER STARTS** |
|-----------|-----------------------------------------------------------------------------|---------------------------------------------------------------------|------------|------------|-----|--------------|-----------------|---------------------|
|           | INCH                                                                        | MM                                                                  |            | INCH       | MM  |              |                 |                     |
| 30881VB1  | 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2 | 3.2, 4.0, 4.8, 5.6, 6.4, 7.1, 7.9, 8.7, 9.5, 10.3, 11.1, 11.9, 12.7 | 13         | 1/4        | 6.4 | Quick Change | ◆               | ◆                   |
| 30882VB2  | 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1                            | 12.7, 14.3, 15.9, 17.5, 19.1, 20.6, 22.2, 23.8, 25.4                | 9          | 3/8        | 9.5 | 3 Flat Sides | ◆               | ◆                   |
| 30883VB3  | 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4                            | 6.4, 7.9, 9.5, 11.1, 12.7, 14.3, 15.9, 17.5, 19.1                   | 9          | 1/4        | 6.4 | Quick Change | ◆               | ◆                   |
| 30884VB4  | 3/16, 1/4, 5/16, 3/8, 7/16, 1/2                                             | 4.8, 6.4, 7.9, 9.5, 11.1, 12.7                                      | 6          | 1/4        | 6.4 | Quick Change | ◆               | ◆                   |
| 30887VB7  | 7/8                                                                         | 22.2                                                                | 1          | 1/4        | 6.4 | Quick Change | ◆               | ◆                   |
| 30908VB8  | 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8          | 4.8, 6.4, 7.9, 9.5, 11.1, 12.7, 14.3, 15.9, 17.5, 19.1, 20.6, 22.22 | 12         | 1/4        | 6.4 | Quick Change | ◆               | ◆                   |
| 30909VB9  | 7/8, 1-1/8, 1-7/32                                                          | 22.2, 28.6, 31.0                                                    | 3          | 3/8        | 9.5 | 3 Flat Sides | ◆               |                     |
| 30888VB11 | 7/8, 1-1/8                                                                  | 22.2, 28.6                                                          | 2          | 3/8        | 9.5 | 3 Flat Sides | ◆               |                     |
| 30912VB12 | 7/8, 1-1/8, 1-7/32, 1-1/4, 1-3/8                                            | 22.2, 28.6, 31.0, 31.8, 34.9                                        | 5          | 3/8        | 9.5 | 3 Flat Sides | ◆               |                     |

| ITEM #    | DESCRIPTION                    | EXTENSION LENGTH |     | EXTENSION SHANK TYPE |      | COMPATIBLE BITS   |
|-----------|--------------------------------|------------------|-----|----------------------|------|-------------------|
|           |                                | INCH             | MM  | INCH                 | MM   |                   |
| 30925VBX8 | VARI-BIT® Extension            | 8                | 203 | 3/8                  | 9.50 | 3 Flat Sides      |
| 1906836   | VARI-BIT® Snap-Back™ Extension | -                | 305 | -                    | 6.40 | 1/4" Quick Change |
| 68040LNX  | 6oz Pro Tool Lube              |                  |     | -                    |      |                   |

| ITEM #       | DESCRIPTION                | BITS INCLUDED       |
|--------------|----------------------------|---------------------|
| 30929VB30929 | 4 Piece Step Drill Bit Set | VB1, VB3, VB8, VB12 |
| 30889889     | 3 Piece Step Drill Bit Set | VB1, VB2, VB3       |
| LXA30930     | 3 Piece Step Drill Bit Set | VB1, VB8, VB11      |

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VS. LENOX prior generation in 1/16" 1008 steel

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