

Elbows, sweeps and accessories

Primers and Low-VOC "Quick-Set" cement



Recommended pipe application and sizes

Recommended installation temp

Recommended for use with Carlon cement

5° to 100° F

Clear primer

	Cat. No.	Size	Applicator	Std. Ctn.	Std. Wt. (lbs.)
	VC9903	Pint	Dauber	24	27.0
	VC9902	Quart	Dauber	12	25.0

Meets ASTM F-686.

Purple primer

	Cat. No.	Size	Applicator	Std. Ctn.	Std. Wt. (lbs.)
	VC9932	Quart	Dauber	12	25.0

Meets ASTM F-686.

Recommended pipe viscosity at 75° F application and sizes	Set-up time (Evaporation rate)	Recommended installation temp	Lap Shear @ 73° F	Viscosity at 75° F as manufactured
Recommended for all grades and types of Carlon wireway and fittings, except Flex-Plus Blue ENT (Electrical Non-Metallic Tubing).	-5°–10° F 6–8 minutes	-5° to 100° F	2 hrs. 350 psi	400–700 cps
	10°–30° F 4–5 minutes		16 hrs. 800 psi	
	30°–50° F 3–4 minutes		72 hrs. 1,500 psi	
	50°–70° F 1–2 minutes			
	70°–90° F 1½–1½ minutes			

Up through 6" diameter.

Low-VOC All Weather - clear

	Cat. No.	Size	Applicator	Description	Std. Ctn.	Std. Wt. (lbs.)
	VC9984	Half Pint	Dauber	All weather "Quick-Set" cement	10	7
	VC9983	Pint	Dauber	All weather "Quick-Set" cement	24	30
	VC9982	Quart	Dauber	All weather "Quick-Set" cement	12	29
	VC9981P	Gallon	—	All weather "Quick-Set" cement	6	54

Meets ASTM D-2564.