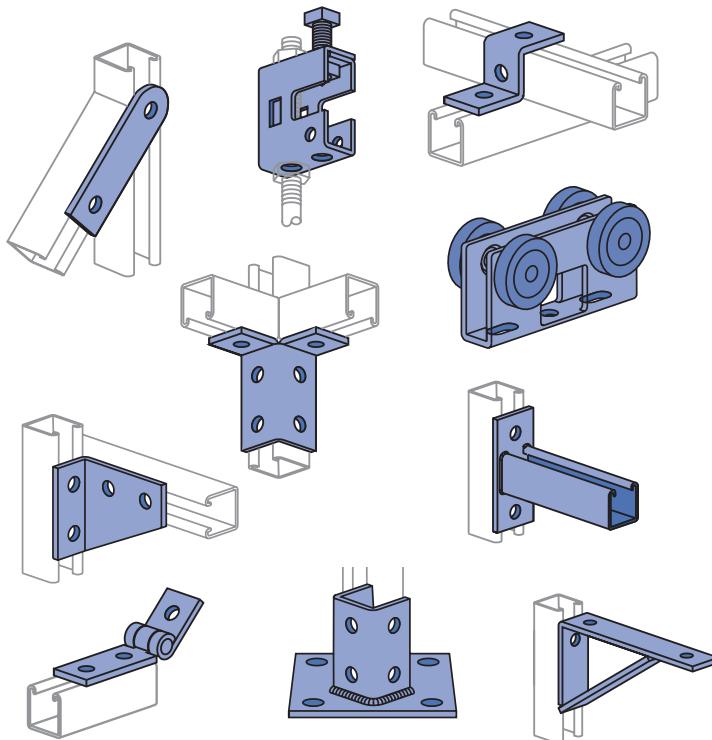


GENERAL FITTINGS



MATERIAL

Fittings, unless noted, are made from hot-rolled, pickled and oiled steel plates, bar, strip or coil, and conform to one or more of the following specifications: ASTM specifications A575, A576, A635, A1011 SS GR 33, A1011 HSLAS GR 45 or A36. All fittings meet or exceed physical properties of ASTM A1011 GR 33. The pickling of the steel produces a smooth surface free from scale.

Many fittings are also available in stainless steel, aluminum and fiberglass. Consult factory for ordering information.

FINISHES

Fittings are available in:

- Green Powder Coat (GR), conforming to commercial standards for Powder Coating
- Electro-galvanized (EG), conforming to ASTM B633 Type III SC1;
- Hot-dipped galvanized (HG), conforming to ASTM A123 or A153 and
- Plain (PL)
- Unistrut Defender (DF), conforming to ASTM A1059 or A1046

APPLICATION

All parts drawings illustrate only one application of each fitting. In most cases many other applications are possible. The channels shown in the illustrations are P1000, 1 $\frac{5}{8}$ " square, except where noted otherwise.

All $\frac{1}{16}$ " diameter holes use $\frac{1}{2}$ " x $1\frac{5}{16}$ " hex head cap screws and $\frac{1}{2}$ " nuts – P1010, P3010, P4010 or P5510 – depending on the channel used. Nuts and bolts are not included with the fitting and must be ordered separately.

Flat Plate Fittings	81 - 82
Ninety Degree Fittings.....	82 - 85
Angular Fittings	85
"Z" Shape Fittings.....	86
"U" Shape Fittings	87 - 88
Wing Shape Fittings	89 - 90
Post Bases.....	90
Brackets	90 - 93
Brace Fittings.....	94
Beam Clamps.....	95 - 101
Trolleys.....	102
Special Application Fittings.....	103 - 104
Seismic Retrofit Fittings.....	104 - 106

DESIGN BOLT TORQUE

BOLT SIZE	$\frac{1}{4}$ "-20	$\frac{5}{16}$ "-18	$\frac{3}{8}$ "-16	$\frac{1}{2}$ "-13	$\frac{5}{8}$ "-11	$\frac{3}{4}$ "-10
Rec. Torque Ft/Lbs (N·m)	6 (8)	11 (15)	19 (26)	50 (68)	100 (136)	125 (170)
Max Torque Ft/Lbs (N·m)	7 (9)	15 (20)	25 (34)	70 (95)	125 (170)	135 (183)

SET SCREW TORQUE

BOLT SIZE	$\frac{1}{4}$ "-20	$\frac{3}{8}$ "-16	$\frac{1}{2}$ "-13	$\frac{5}{8}$ "-11	$\frac{3}{4}$ "-10	$\frac{7}{8}$ "-9
Set Screw Torque In/Lbs (N·m)	40 (4)	60 (7)	125 (14)	250 (28)	400 (44.5)	665 (75)

Note: Caution should be taken not to overtighten the set screw

DIMENSIONS

Imperial dimensions are illustrated in inches. Metric dimensions are shown in parenthesis or as noted. Unless noted, all metric dimensions are in millimeters and rounded to one decimal place.

DESIGN LOAD

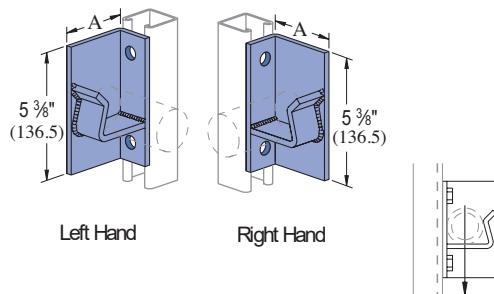
Design load data, where shown, is based on the ultimate strength of the connection with a safety factor of 2.5, unless otherwise noted.

BEAM CLAMPS

Clamps are designed to be used with W, M, S and HP Shape beams, Standard C and Miscellaneous MC Channels, Angles and Structural Tees. Clamps must be used in pairs mounted in opposite directions where indicated. For beam clamps with HG finish, standard hardware is EG finish. For optional stainless steel hardware, please contact the factory for availability.

P2354 R-L, P2355 R-L

REEL RACK SUPPORTS FOR 1 1/4" & 2" PIPE



Part No.	Gauge	Vertical Channel	Max. Allowable Load
		Lbs (kN)	Lbs (kN)
P1000	12	3,000 (13.34)	
P1100	14	2,000 (8.90)	
P2000	16	2,000 (8.90)	

Part Number	"A" In (mm)	Std. Pipe Size	Wt/100 pcs
		In (mm)	Lbs (kg)
P2354 R-L	76.2	31.8	99.8
P2355 R-L	92.1	50.8	114.3

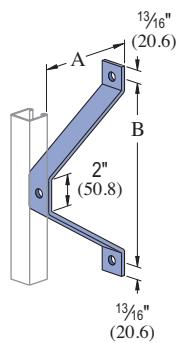
P1204 THRU P1208

WALL LADDER BRACKET

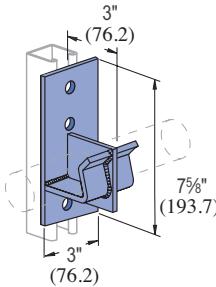


P2454

DOUBLE PIPE AXLE SUPPORT



Part Number	"A" In (mm)	"B" In (mm)	Wt/100 pcs Lbs (kg)
P1204	2 3/8 60.3	152.4	113 51.3
P1205	4 3/8 111.1	203.2	164 74.4
P1206	6 3/8 161.9	254.0	216 98.0
P1207	8 3/8 212.7	304.8	267 121.1
P1208	10 3/8 263.5	355.6	318 144.2



Load Rating 4,000 Lbs (17.79 kN)

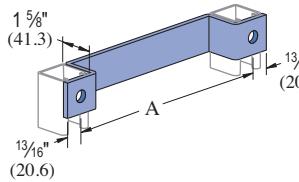
For 1 1/4" (31.8) Standard Pipe

Wt/100 pcs: 310 Lbs (140.6 kg)

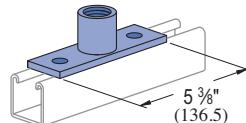
P1201, P1202, P1203

LADDER RUNG

P2470-50, -75, -100



Part Number	"A" In (mm)	Wt/100 pcs Lbs (kg)
P1201	12 304.8	186 84.4
P1202	15 381.0	221 100.2
P1203	18 457.2	254 115.2



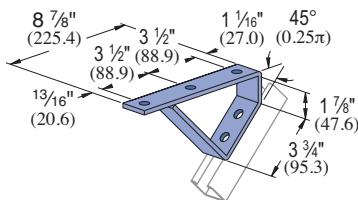
Part Number	Size In	Pipe Coupling	Wt/100 pcs Lbs (kg)
		Lbs (kg)	
P2470-50	1/2	77 (34.9)	
P2470-75	3/4	93 (42.2)	
P2470-100	1	103 (46.7)	

P1944

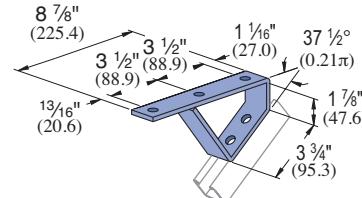
45° (.25π) STAIR TREAD SUPPORT

P2655

37 1/2° (.21π) STAIR TREAD SUPPORT



Wt/100 pcs: 220 Lbs (99.8 kg)



Wt/100 pcs: 213 Lbs (96.6 kg)

Standard Dimensions for 1 5/8" (41.3mm) width series channel fittings (Unless Otherwise Shown on Drawing)

Hole Diameter: 13/16" (20.6mm); Hole Spacing - From End: 13/16" (20.6mm); Hole Spacing - On Center: 1 1/8" (47.6mm); Width: 1 5/8" (41.3mm); Thickness: 1/4" (6.4mm) with steel meeting or exceeding ASTM A1011 SS GR 33, or 0.220" (5.6mm) with steel meeting or exceeding ASTM A1011 HSLAS GR 45